

88 Parkstreet Village near St. Albans Herts AL2 2LR Tel: 01727-873661 Fax: 01727-875029

TOWING BRACKET FITTING INSTRUCTIONS

for VOLKSWAGEN Transporter, Combi, Van, Caravanette

Series 2?8 to 2?1 from Aug 67 - Jul 71

General Information

For Maximum trailer and Nose weights, see the vehicle manufacturer's specification. Tow-Bar Wt. 17kg

BSAU113a 50mm Ball Centre Height is between 350mm and 420mm when the vehicle is laden.

Spanners: 13mm, 16mm, 17mm, 18mm, 19mm, 24mm AF. Drills: 8mm, 10mm, 12mm, 16mm. Fitting Time about 1.5 hrs

MATERIALS

- A 1 off Front Cross Bar 1010mm 50x50x6mm Angle with 130mm centre plate
- B 1 off Rear Cross Bar 890mm 75x50x6mm Angle with 130mm 100x50x6mm centre angle
- C 1 off Tie Bar 115mm 40x40x4mm RHS with 2 platforms and 130mm 100x65x6mm angle
- D 1 pr. Drop Arms 255mm 50x30x4mm RHS with 155x50x5mm platform & 70x50x6mm lug (**Handed L & R**)
- E 1 off Hitch Mounting 130mm 60x60x10mm angle drilled to BSAU114a to meet a height within BSAU113a
- F 6 off 10 x 30mm H.T. bolts nuts & shakeproof washers
- G 8 off ½"UNF x 1¼" " " " " " " **U.N.F. thread use the correct nuts**
- H 2 off 16 x 45mm " " " " " "

FITTING INSTRUCTIONS

1. Read the WATLING TOWING BRACKET INFORMATION AND MAINTENANCE SHEET AND THE FITTING GUIDE. Locate 3 off trapped nuts in the outside of each rear chassis about 150mm forward of the rear valance. Fix the Drop Arms D with 6 bolts F. Fix the Front Cross Bar A on top of the lugs on D with 2 bolts G.
2. Fix the Rear Cross Bar B to the rear chassis cross member using the 4 existing 8mm bolts. Fix the Tie Bar C to the Front & Rear Cross Bars, A & B, with 4 bolts G.
3. Pointing the rear flange of Hitch Mounting E up or down to get the required ball centre height fix E to C with 2 bolts G. Fix your hitch to E with 2 bolts H. **Tighten all bolts to the correct torque including chassis bolts, see the WATLING TOWING BRACKET INFORMATION AND MAINTENANCE GUIDE.**

